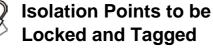


## LOCKOUT/TAGOUT PROCEDURE OSHA CFR 1910.147

Developed by	Reviewed by	Revised by
RA	RA	

Description: Secondary Chill Water Pump Equipment #: SCHP-1

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### **DANGER**

Variable-frequency-drive capacitors often remain energized after shut-down. Discharge and wait 10 minutes prior to servicing.

# Safety Is Your Responsibility!

**East Side View** 







### ALWAYS PERFORM A MACHINE STOP BEFORE LOCKING OUT DISCONNECTS

ID	Source	Device	Location	Method	Check
<b>∳</b> E-1	Electrical 480V	Padlock	Isolation point located on panel MCC-1.	Move electrical disconnect "SCHP-1" to off. Lock out.	Verify machine is deenergized.
<b>∄ W-1</b>	Chilled Water Suction - 100 PSI	Cable device	Isolation point on West side of unit.	Turn valve to closed position. Lock out.	Visually verify zero pressure status.
. <b>₩</b> W-2	Chilled Water Discharge - 100 PSI	Cable device	Isolation point on East side of unit.	Turn valve to closed position. Lock out.	Visually verify zero pressure status.



#### OPENING A GUARD DOES NOT CONSTITUTE A LOCKOUT

ALWAYS VERIFY DE-ENERGIZATION OF EXPOSED ELECTRICAL PARTS AND RESIDUAL CAPACITANCE

Any machine modifications must be shown in procedure. Contact EHS to update procedure: 603-646-1762

