	OUT/TAGOUT PROCEDURE OSHA CFR 1910.147	Developed by RA	Reviewed by	Revised by		
Description: Secondary Chill Water Pump			Equipment #: SCHP-3			
Building: North Chill Water Plant Area: Nor	Date: N/A	Origin Date:	12/18/2017			
Conception Deinte to be	DANGER					
3 Isolation Points to be Locked and Tagged	Variable-frequency-drive capacitors often remain energized after shut-down. Discharge and wait 10 minutes prior to servicing.					

Safety Is Your Responsibility!



North Side View



East Side View

ALWAYS PERFORM A MACHINE STOP BEFORE LOCKING OUT DISCONNECTS

ID	Source	Device	Location	Method	Check
4 E-3	Electrical 480V		· · ·	Move electrical disconnect "SCHP- 3" to off. Lock out.	Verify machine is deenergized.
<mark>.</mark> ₩ W-5	Chilled Water Suction - 100 PSI	Cable device	Isolation point on West side of unit.	Turn valve to closed position. Lock out.	Visually verify zero pressure status.
<mark>.</mark> ₩ W-6	Chilled Water Discharge - 100 PSI	Cabio	Isolation point on East side of unit.	Turn valve to closed position. Lock out.	Visually verify zero pressure status.



OPENING A GUARD DOES NOT CONSTITUTE A LOCKOUT

ALWAYS VERIFY DE-ENERGIZATION OF EXPOSED ELECTRICAL PARTS AND RESIDUAL CAPACITANCE Any machine modifications must be shown in procedure. Contact EHS to update procedure: 603-646-1762

