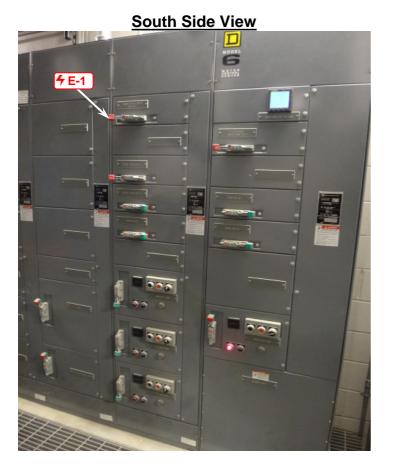
	LOCKOUT/TAGOUT PROCEDURE OSHA CFR 1910.147		Developed by	Reviewed by RA	Revised by	
Description: Primary Chill Water Pump			Equipment #: PCHW-1			
Building: South Chilled Water Plant Area: Second Floor Revn: 0			Date: N/A	Pate: N/A Origin Date: 12/18/2017		
Contraction Delinte to be	DANGER					
3 Solation Points to be Locked and Tagged	Variable-frequency-drive capacitors often remain energized after shut-down. Discharge and wait 10 minutes prior to servicing.					

Safety Is Your Responsibility!



North Side View ₩ W-8

ALWAYS PERFORM A MACHINE STOP BEFORE LOCKING OUT DISCONNECTS

ID	Source	Device	Location	Method	Check
4 E-1	Electrical 480V	Padlock		Move electrical disconnect "CHP-1" to off. Lock out.	Verify machine is deenergized.
; # ₩-7	Chilled Water Suction - 100 PSI	Oubic	Isolation point on North side of unit.	Turn valve to closed position. Lock out.	Visually verify zero pressure status.
,₩ W-8	Chilled Water Discharge - 100 PSI	Oubic	Isolation point on South side of unit.	Turn valve to closed position. Lock out.	Visually verify zero pressure status.



OPENING A GUARD DOES NOT CONSTITUTE A LOCKOUT ALWAYS VERIFY DE-ENERGIZATION OF EXPOSED ELECTRICAL PARTS AND RESIDUAL CAPACITANCE Any machine modifications must be shown in procedure.

Contact EHS to update procedure: 603-646-1762



